



Product group:	Electrically operated glycol/water heating systems for integration on tank containers
Product details:	High power system, compact model, to quickly reach the target temperature
Housing formfactor:	The systems are adapted to the contours of the tank container in their narrow design
Installation of operator panel:	Easy control panel installation possible at different locations on the tank container
Heating power:	38 kW (at 440 V)
Circulating pump:	Powerful three-phase stainless-steel circulating pump 380V to 440V 3 AC rotation direction monitoring 50 Hz 0,47 kW, 60 Hz 0,74 kW
System safety:	Stage III
Mains connection:	63 A CEE (or 2x32 A CEE) - 380 to 440 VAC (50/60 Hz)
Ambient temperatures:	-20 °C - +40 °C
Max. preflow temperatures:	Up to 95 °C, optional to 110 °C
Control unit:	microflexPLC controlled
aflex extention ³ :	Yes (both regulator and PLC/microflexPLC controlled)
Control schematic:	The system has an intuitive visualization, almost all functions are operated using a touch display
Scope of functions:	Advanced control and safety functions (TRM, SFM, PCM, DBM, ECO) ¹
Telematics interface:	With data interface (all common protocols)
Telematics scalable:	Extended telematics functions, in addition to the simple telematics functions also detailed, historized fault messages incl. remote maintenance ²
Installation positions:	Upright and horizontal installation
Clip-In Generator expandable ⁴ :	No - however, the system can be operated via a clip-on power generator
Maintenance:	Heating rod, pump and other wearing parts are easy to reach and replace (partly by Tri-Clamp connections)
Housing:	All housings are made of stainless steel and are additionally powder-coated for corrosion protection

¹See list of abbreviations/special functions. ²Remote maintenance access to the heating system is only possible with our self-developed telematics (working title teleflex). ³aflex is an agitator extension for many of our heating systems and for our cooling /heating system cflex. The heating system is extended in the control accordingly and can control one or more agitator drives. The drives can additionally be equipped with frequency converters to control the rotation of the agitators. ⁴The clip-in generator is a small power generator system which can operate electrically low-power heating systems, such as dflex and at the same time represent a runtime extension. Since a diesel-powered heating system can run longer on its diesel filling, than on its battery charge, the clip-in generator can be used to provide an equalization.

Pictograms & abbreviations list:

- Cooling**
- Cooling heating**
- Heating**
- Glykol** (up to 95 °C optional up to 110 °C)
- Thermaloil** (up to 230 °C)
- Diesel burner**
- High power**
- Battery**
- Generator**

TRM: Temperature Rise Monitoring
The controller monitors the rate of temperature rise. If this rises too quickly, the heat is not transported away correctly and there is a high probability of a flow fault; the system then switches off the heating process and outputs an error message.

SFM: Software Flow Monitoring
The temperature of the heating medium is monitored at two points in the system. If the differential temperature remains stable within a set range, the flow of the heating medium is in order. If the differential temperature drops, there is a flow fault, and a warning message is issued.

PCM: Power Contactor Monitoring
The mechanical main and circuit contactors in the system are switched at fixed intervals (once a day), the auxiliary contacts are monitored, and it is determined whether the contactor is still working reliably. In this way, any „sticking“ of the contactor can be determined. If one of the two contactors no longer switches correctly, the system is disabled for heating processes and an error message is displayed.

DBM: Double Boost Mode
This mode is currently only available for the hybrid and dflexHP systems. When connected to the mains voltage, the system can also switch on the diesel burner in addition to the electric heating element. This is only possible for a certain period and is then blocked until the system is restarted.

SCM: Single Channel Monitoring (ibcflex only)
The single channel monitoring measures the temperature at each back flow connection of the ibcflex, thus the most accurate temperature control of the product is possible. This monitoring can also be carried out directly in the product, either cable-bound or by radio sensors.

ECO: Eco Mode
The eco mode is an automatic operating mode to make the heating process as energy-efficient as possible. In a system with a minimum of two heating elements, both are controlled in such a way that the heating phase is as short as possible, and the holding phase is as economical as possible.

STB: Safety Temperature Limiter
The safety temperature limiter is a standard component installed in every heating system, from Stage I to Stage III. It is the most important and, in case of a temperature rise monitoring (TRM) in the system, also the last instance for emergency shutdown of the heating process. The sensor of the STB is located directly on the heating rod and switches off the heating rod at a fixed defined overtemperature (e.g., 105 °C).

Stage I-III: Safety Level (I – lowest / III – highest level)
The individual safety levels are shown in a table, currently only levels II and III are used. Level I is only used in old or transitional systems.